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(54) **CAMERA AND LENS ASSEMBLY**

(71) Applicant: **GoPro, Inc.**, San Mateo, CA (US)

(72) Inventors: **Adeel Abbas**, Carlsbad, CA (US);  
**Joshua P. Davies**, Fremont, CA (US);  
**William H. Tolbert**, San Mateo, CA (US)

(73) Assignee: **GoPro, Inc.**, San Mateo, CA (US)

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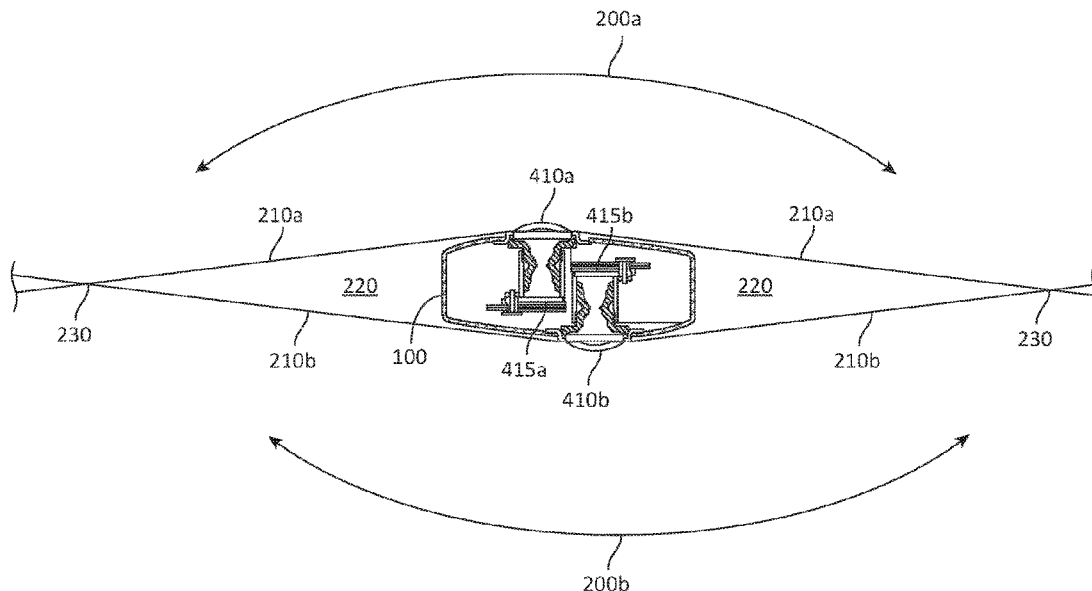
*Primary Examiner* — Pritham D Prabhakher

(74) *Attorney, Agent, or Firm* — Young Basile Hanlon & MacFarlane, P.C.

(57) **ABSTRACT**

Dual-lens assemblies and cameras including dual lens-assemblies that include a first lens barrel securing a first lens having a first optical axis and a second lens barrel securing a second lens having a second optical axis are disclosed. In one dual-lens assembly, the first optical axis is approximately parallel to and spaced from the second optical axis by a lateral offset, axial lengths of the first lens barrel and the second lens barrel are approximately equal, and the first lens and the second lens are oriented in opposite directions at opposing ends of the first lens barrel and the second lens barrel.

**20 Claims, 6 Drawing Sheets**



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continuation of application No. 15/996,016, filed on Jun. 1, 2018, now Pat. No. 10,404,901, which is a continuation of application No. 15/395,500, filed on Dec. 30, 2016, now Pat. No. 9,992,394, which is a continuation-in-part of application No. 15/057,896, filed on Mar. 1, 2016, now Pat. No. 9,977,226.

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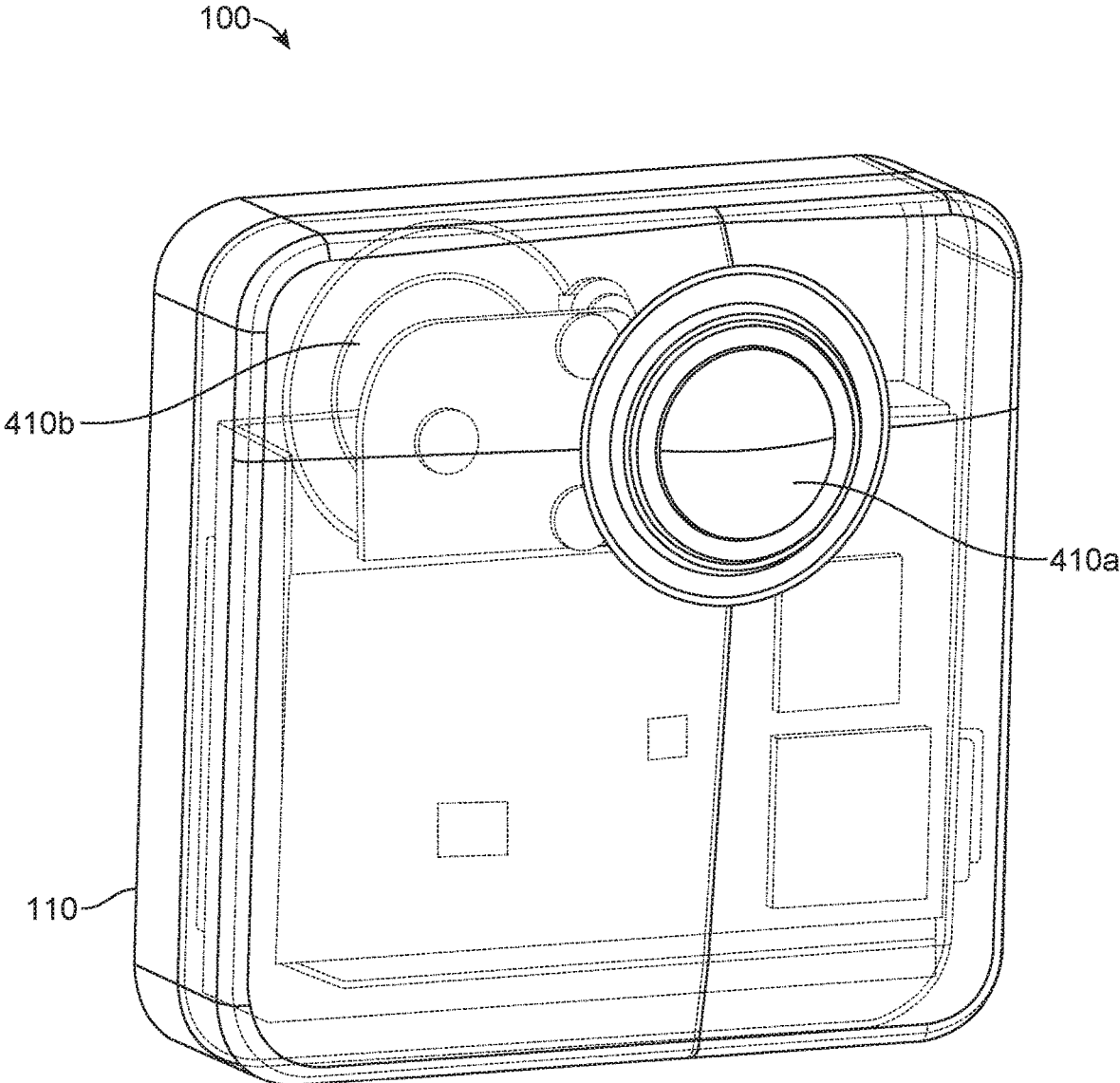


FIG. 1

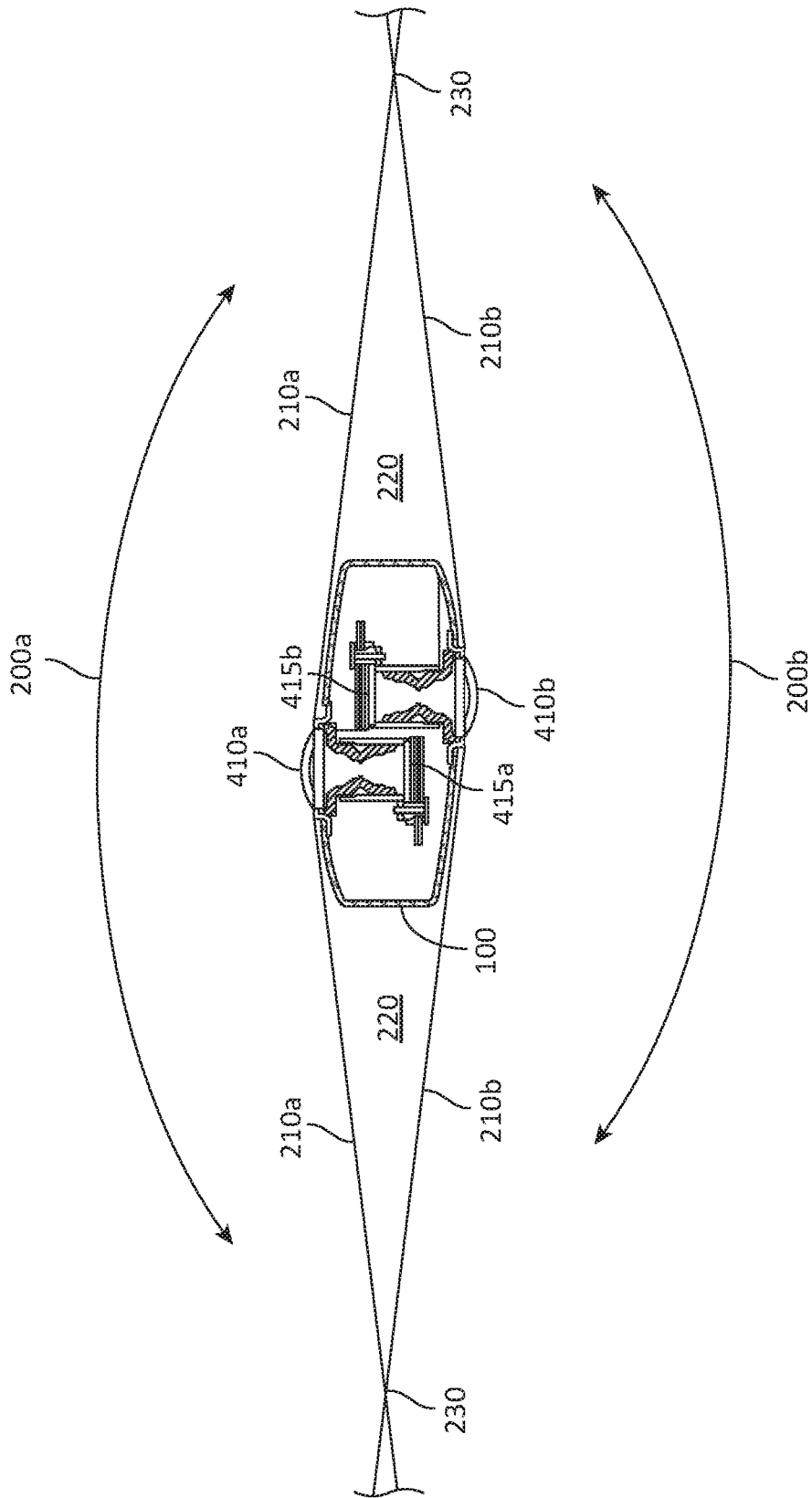


FIG. 2

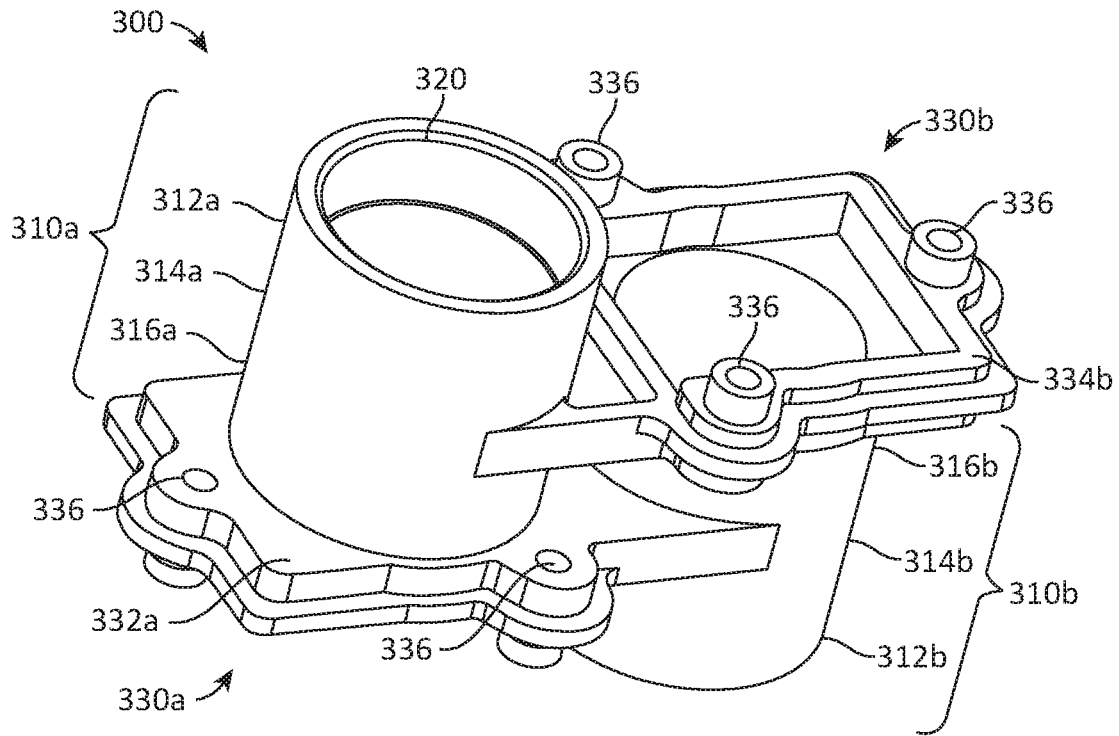


FIG. 3A

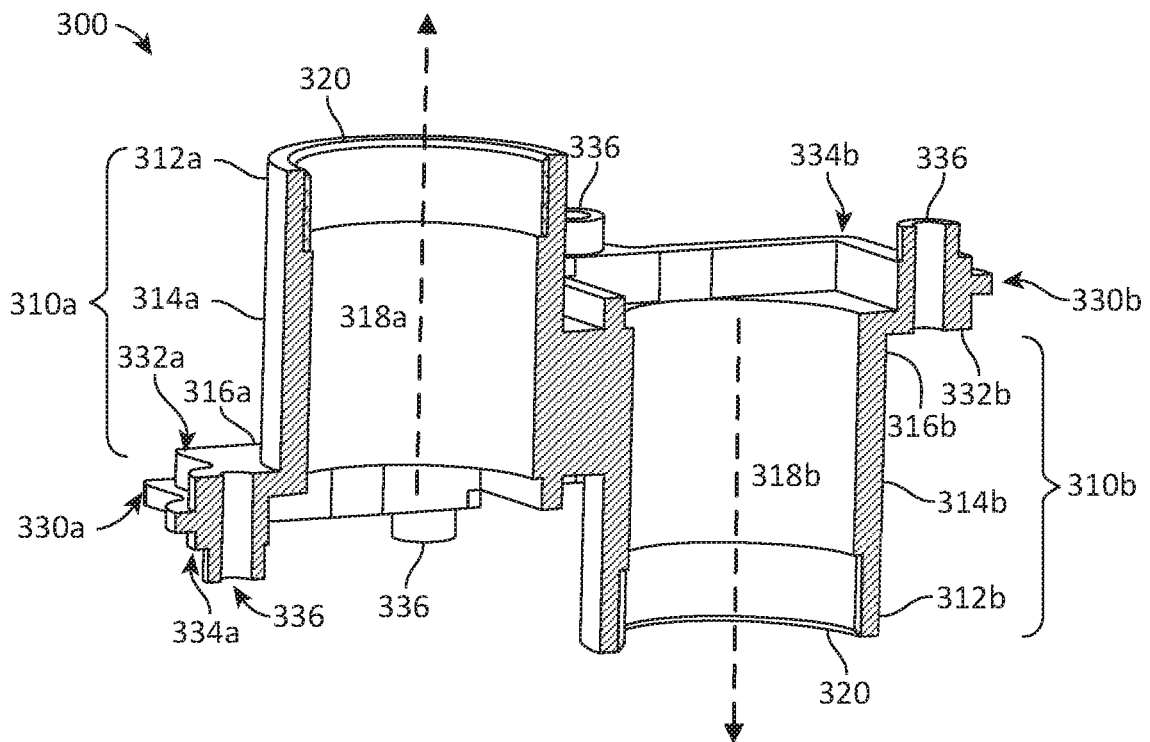


FIG. 3B

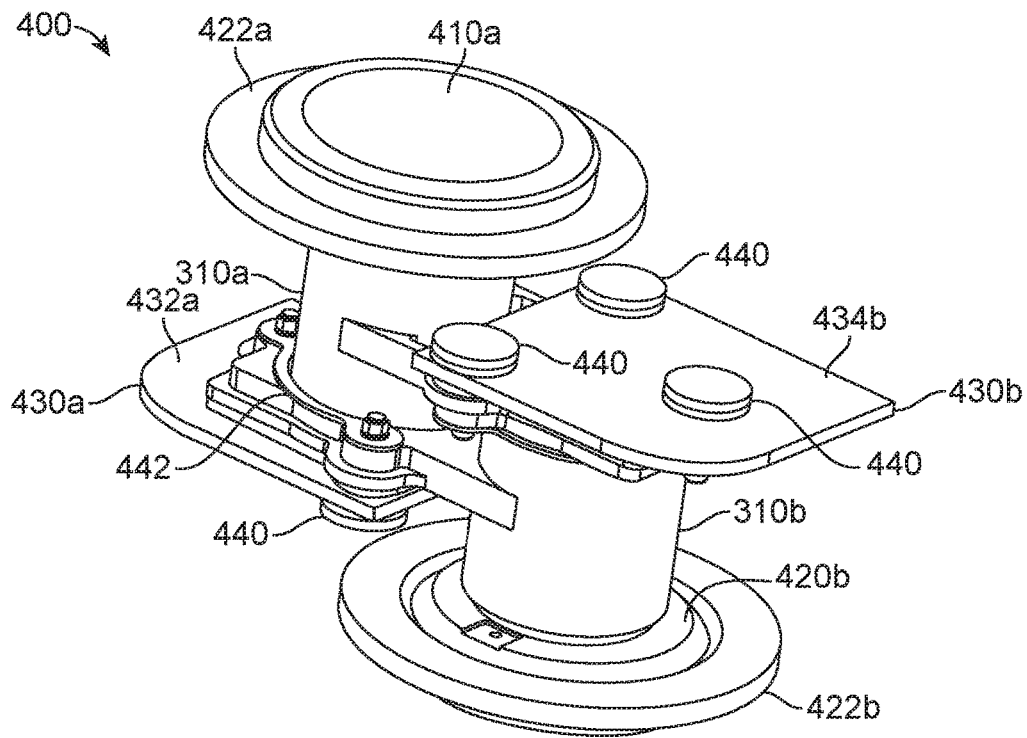


FIG. 4A

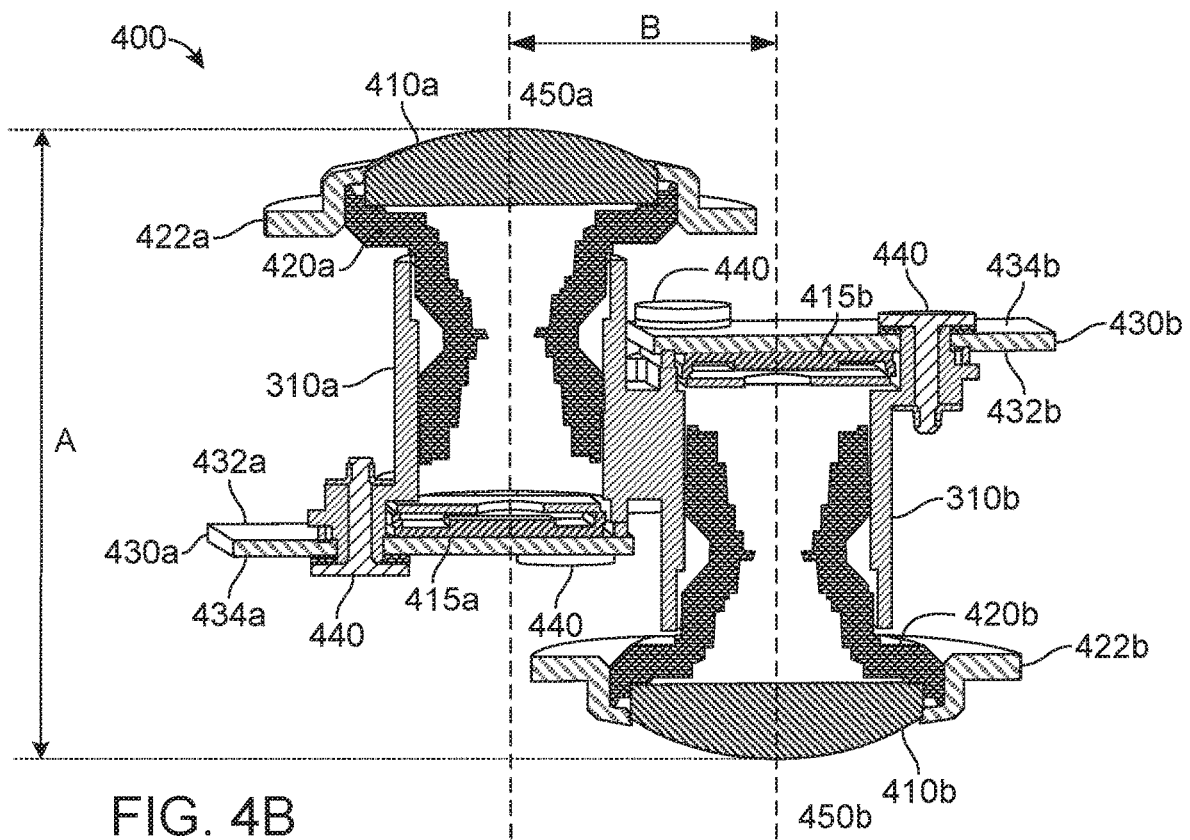


FIG. 4B

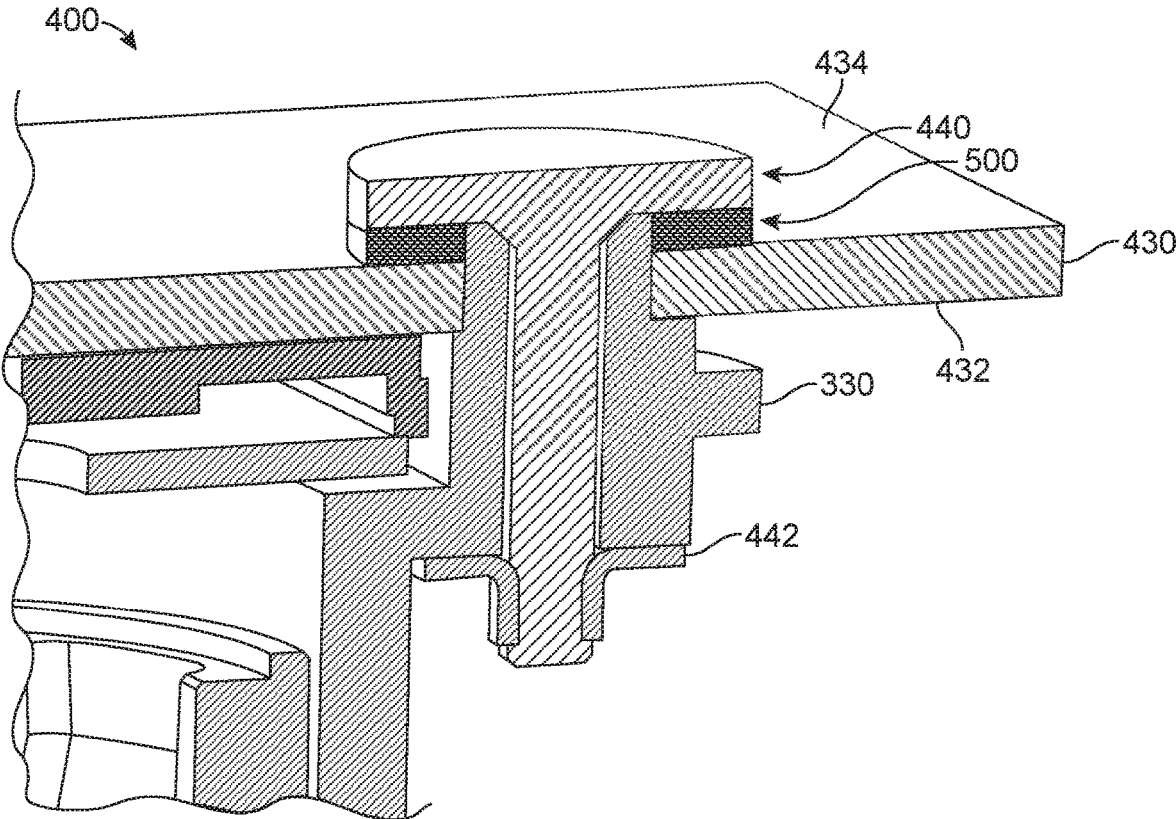


FIG. 5

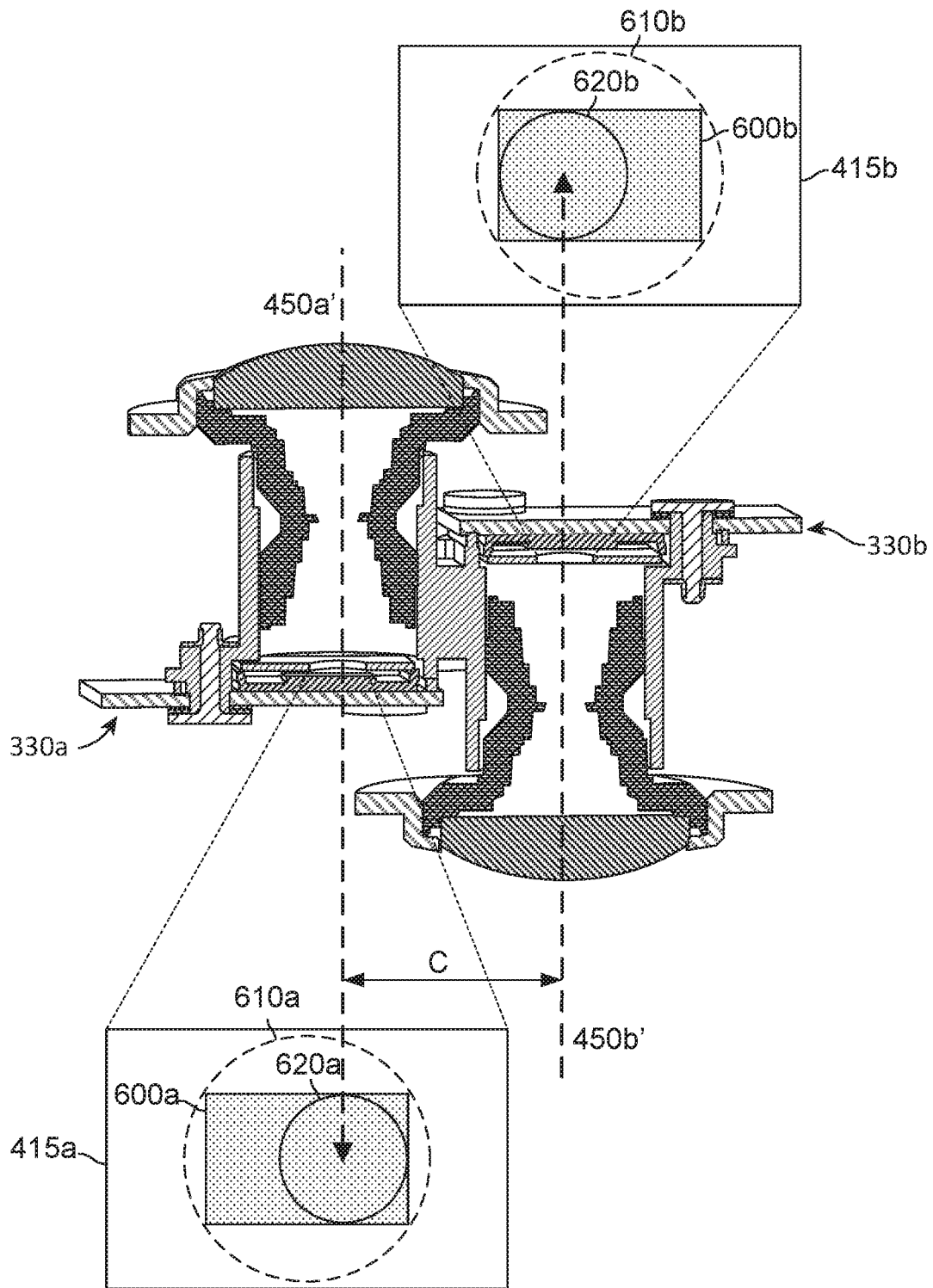


FIG. 6

**CAMERA AND LENS ASSEMBLY****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a continuation of U.S. application Ser. No. 16/513,954, filed on Jul. 17, 2019, entitled "Camera and Lens Assembly," now U.S. Pat. No. 10,574,871, which is a continuation of U.S. application Ser. No. 15/996,016, entitled "Camera and Dual-Lens Assembly," filed on Jun. 1, 2018, now U.S. Pat. No. 10,404,901, which is a continuation of U.S. application Ser. No. 15/395,500, entitled "Dual-Lens Mount for a Spherical Camera," filed on Dec. 30, 2016, now U.S. Pat. No. 9,992,394, which is a continuation-in-part of U.S. application Ser. No. 15/057,896, entitled "UniBody Dual-Lens Mount for a Spherical Camera," filed on Mar. 1, 2016, now U.S. Pat. No. 9,977,226, which claims the benefit of U.S. Provisional Application No. 62/267,864, entitled "UniBody Dual-Lens Mount for a Spherical Camera," filed on Dec. 15, 2015, and U.S. Provisional Application No. 62/134,567, entitled "UniBody Dual-Lens Mount for a Spherical Camera," filed on Mar. 18, 2015, each of which are incorporated by reference in their entirety.

**BACKGROUND****Field**

This disclosure relates to a camera, and more specifically, to lens mounting relationships in a spherical camera.

**Description of the Related Art**

In a spherical content capture system, a spherical camera captures images or video in a 360 degree field of view along a horizontal axis and 180 degree field of view along the vertical axis, thus capturing the entire environment around the camera system in every direction. Generally, such cameras utilize multiple camera lenses oriented in different directions and stitch the images captured by the multiple camera lenses in post-processing using a stitching algorithm. When applying the stitching algorithm, it is preferable for the fields of view of the multiple camera lenses to overlap so that no portions of the resultant spherical image are missing. For best performance and most efficient application of the stitching algorithm, it is furthermore preferable that the amount of overlap is predictable and consistent between content captured from different spherical cameras.

**SUMMARY**

In one aspect of the disclosure, a camera includes a camera body; a first lens disposed on a first side of the camera body and having a first optical axis; and a second lens disposed on a second side of the camera body and having a second optical axis. The first lens and the second lens are oriented in opposite directions, and the first optical axis is approximately parallel to and spaced from the second optical axis by a lateral offset.

In another aspect of the disclosure, a dual-lens assembly includes a first lens having a first optical axis and a first image circle off-center relative to a first photosite of a first image sensor capturing a hyper-spherical image plane from light entering the first lens and a second lens having a second optical axis and a second image circle off-center relative to a second photosite of a second image sensor capturing a hyper-spherical image plane from light entering the second

lens. The first lens and the second lens are oriented in opposite directions, and the first optical axis is approximately parallel to and spaced from the second optical axis by a lateral offset defined by a distance between the first and second image circles.

In another aspect of the disclosure, a dual-lens assembly includes a first lens barrel securing a first lens having a first optical axis and a second lens barrel securing a second lens having a second optical axis. The first optical axis is approximately parallel to and spaced from the second optical axis by a lateral offset, axial lengths of the first lens barrel and the second lens barrel are approximately equal, and the first lens and the second lens are oriented in opposite directions at opposing ends of the first lens barrel and the second lens barrel.

**BRIEF DESCRIPTIONS OF THE DRAWINGS**

The disclosed embodiments have other advantages and features which will be more readily apparent from the following detailed description of the invention and the appended claims, when taken in conjunction with the accompanying drawings, in which:

FIG. 1 illustrates a camera system capable of capturing spherical content, according to one embodiment.

FIG. 2 illustrates a field of view of a camera system capable of capturing spherical content, according to one embodiment.

FIG. 3A illustrates a perspective view of a unibody dual-lens mount, according to one embodiment.

FIG. 3B illustrates a cut-away view of a unibody dual-lens mount, according to one embodiment.

FIG. 4A illustrates a perspective view of a dual-lens assembly, according to one embodiment.

FIG. 4B illustrates a cut-away view of a dual-lens assembly, according to one embodiment.

FIG. 5 illustrates a cut-away view of a securing structure for securing a circuit board to a unibody dual-lens mount, according to one embodiment.

FIG. 6 illustrates a lens image circle projected onto a rectangular image sensor, according to one embodiment.

**DETAILED DESCRIPTION**

The figures and the following description relate to preferred embodiments by way of illustration only. It should be noted that from the following discussion, alternative embodiments of the structures and methods disclosed herein will be readily recognized as viable alternatives that may be employed without departing from the principles of what is claimed.

Reference will now be made in detail to several embodiments, examples of which are illustrated in the accompanying figures. It is noted that wherever practicable similar or like reference numbers may be used in the figures and may indicate similar or like functionality. The figures depict embodiments of the disclosed system (or method) for purposes of illustration only. One skilled in the art will readily recognize from the following description that alternative embodiments of the structures and methods illustrated herein may be employed without departing from the principles described herein.

Additionally, where terms like "substantially" or "approximately" are used herein, they refer to being within a predefined tolerance understood by those of skill in the art to meet the requirements for the intended purpose. In different cases, this could be, for example, within a 5%

tolerance, a 10% tolerance, etc. Thus, in an embodiment, terms such as approximately (or substantially) parallel or approximately (or substantially) perpendicular mean that the elements are within a predefined tolerance of true parallel or true perpendicular respectively.

#### Example Spherical Capture Camera System

A spherical camera will capture in every direction (or substantially every direction with the exception of some relatively small blind spots) in the surrounding environment (e.g., 360 degrees in the horizontal plane and 180 degrees in the vertical plane). In order to capture spherical content, a spherical camera has at least two lenses that capture overlapping images that can be combined to form a spherical image using a stitching algorithm. In order to minimize the size and cost of the spherical camera, it is preferable to use the minimum number of lenses required to capture suitable spherical content.

FIG. 1 illustrates a spherical camera 100, according to one embodiment. The spherical camera 100 comprises a camera body 110 having two camera lenses 410 structured on a front and back surfaces of the camera body 110, various indicators on the front and/or back surface of the camera body (such as LEDs, displays, and the like), various input mechanisms (such as buttons, switches, and touch-screen mechanisms), and electronics (e.g., imaging electronics, power electronics, etc.) internal to the camera body 110 for capturing images via the camera lenses 410 and/or performing other functions. The two lenses 410 are oriented in opposite directions and couple with two image sensors mounted on circuit boards 430. Other electrical camera components (e.g., an image processor, camera SoC (system-on-chip), etc.) may also be included on a circuit board 120 within the camera body 110.

FIG. 2 illustrates a field of view 200 of a spherical camera system 100, according to one embodiment. A first lens 410a of the spherical capture camera system 100 has field of view 200a with boundary 210a, in front of which the first image sensor 415a captures a first hyper-hemispherical image plane from light entering the first lens 410a. A second lens 410b of the spherical capture system has field of view 200b with boundary 210b, in front of which the second image sensor 415b captures a second hyper-hemispherical image plane from light entering the second lens 410b. Areas that are out of the field of view 200 of both lenses 410 are considered blind spots 220 because no content is being captured from those areas. It is desirable to minimize such blind spots 220 in order to capture as much content from the environment surrounding the spherical capture camera system 100 as possible. Outside of overlap points 230, content captured by each lens 410 overlaps. The overlapping region can be correlated in post-processing in order to align the captured fields of view 200 and stitch them together to form a cohesive image.

As can be understood from FIG. 2, any small change in alignment (e.g., position, tilt, etc.) between the lens 410 or their respective image sensors 415 changes the relative positions of their respective fields of view 200, and the locations of the stitch points 230. This may undesirably increase the size of the blind spot 220 on one side of the camera 100. Furthermore, the stitching algorithm becomes significantly more complex if the locations of the stitch line 230 cannot be accurately known or well-estimated from the camera structure. Therefore, the camera 100 will ideally maintain the location and orientation of the lenses 410 and their respective image sensors 415 within very tight tolerances to ensure that the desired fields of view are captured

and that the stitching algorithm can accurately and efficiently stitch the images together. For example, in one embodiment, optical axes through the lenses 410 are maintained substantially antiparallel to each other (e.g., within a predefined tolerance such as 1%, 3%, 5%, 10%, etc.), and the image sensors 415 are maintained substantially perpendicular (e.g., within a predefined tolerance such as 1%, 3%, 5%, 10%, etc.) to the optical axes through their respective lenses 410.

As seen in FIG. 2, in one embodiment, the lenses 410 are laterally offset from each other and each off-center from a central axis of the camera. As compared to a camera with back-to-back lenses (e.g., lenses aligned along the same axis), the laterally offset lenses enables the camera 100 to be built with substantially reduced thickness while still accommodating the lengths of the lens barrels securing the lenses 410. For example, in one embodiment, the overall thickness of the camera 100 can be close to the length of a single lens barrel as opposed to twice the lens barrel as would be needed in a back-to-back configuration. Furthermore, in one embodiment, to achieve best overlap in the fields of view 200 of the lenses 410, the lenses 410 are positioned as close together laterally as will be allowable by the lens structure.

#### Example Unibody Dual-Lens Mount

FIGS. 3A and 3B illustrate perspective and cut-away views, respectively, of a unibody dual-lens mount 300 that is enclosed within the camera system 100, according to one embodiment. The unibody dual-lens mount 300 rigidly secures the two lenses 410 to maintain a tight tolerance between their relative positions. Though the unibody dual-lens mount 300 is discussed herein in the context of several components for the purpose of explanation, in practice it may be formed from a single uniform material (e.g., a rigid plastic). In particular, for the purpose of explanation, the unibody dual-lens mount is described in terms of two lens barrels 310 that each secure a lens 410 and two base portions 330 that join the lens barrels 310 together, all of which form portions of a single unibody construction without requiring adhesives or other fastening structures.

In one embodiment, a first lens barrel 310a has a hollow cylindrical shape and is configured to secure the first lens 410a. The first lens barrel 310a has a top 312a, midsection 314a and bottom 316a along its axial length. The midsection 314a is located between the top 312a and the bottom 316a of the first lens barrel 310a. The midsection 314a may be located at a midpoint halfway between the top 312a and the bottom 316a of the first lens barrel 310a. Alternatively, the midsection 314a can be located closer to the top 312a than the bottom 316a of the first lens barrel 310a, or closer to the bottom 316a than the top 312a of the first lens barrel 310a. Additionally, the first lens barrel 310a has a central axis 318a that is parallel to its axial length. The first lens barrel 310a also has a diameter, which may be constant throughout the length of the cylinder. In some embodiments, the diameter has a step-wise increase near the top 312a of the first lens barrel 310a. The step-wise increase in diameter may accommodate a reciprocal piece 320 inside the first lens barrel 310a to help secure the first lens 410a.

Similarly, a second lens barrel 310b also has a hollow cylindrical shape and is configured to secure the second lens 410b. The second lens barrel 310b has a top 312b, midsection 314b and bottom 316b along its axial length. The midsection 314b is located between the top 312b and the bottom 316b of the second lens barrel 310b. The midsection 314b may be located at a midpoint halfway between the top

**312b** and the bottom **316b** of the second lens barrel **310b**. Alternatively, the midsection **314b** can be located closer to the top **312b** than the bottom **316b** of the second lens barrel **310b**, or closer to the bottom **316a** than the top **312b** of the second lens barrel **310b**. Additionally, the second lens barrel **310b** has a central axis **318b** that is parallel to its axial length. The second lens barrel **310b** also has a diameter, which may be constant throughout the length of the cylinder. In some embodiments, the diameter has a step-wise increase similar to that described with respect to the first lens barrel **310a**. The step-wise increase in diameter may accommodate the reciprocal piece **320** inside the second lens barrel **310b** to help secure the second lens **410b**.

The central axis **318a** of the first lens barrel **310a** can be approximately antiparallel to the central axis **318b** of the second lens barrel **310b**, such that the lens barrels **310** are approximately aligned in parallel but oriented in opposite directions. The lens barrels **310** may have similar or equal diameters, for example, measuring in a range between 10 mm and 25 mm in width. The lens barrels **310** can also be offset laterally, perpendicular to the central axes **318**. The lateral offset or lateral separation may be such that the lens barrels **310** are structured next to each other with only a small lateral separation between them.

In some embodiments, the lateral distance or lateral separation between an outer cylindrical surface of the first lens barrel **310a** and an outer cylindrical surface of the second lens barrel **310b** is significantly smaller than the diameter of the first lens barrel **310a** or the second lens barrel **310b**. The lateral separation between the lens barrels **310** (and thus, the lenses **410**) allows the first lens barrel **310a** and the second lens barrel **310b** to have approximately the same diameter and axial length. Further description of lateral separation between the lenses **410** is made below in respect to FIGS. 4A and 4B.

The lens barrels **310** are joined by a first base portion **330a** and a second base portion **330b**. The first base portion **330a** has a top surface **332a** and a bottom surface **334a**. The first base portion **330a** extends radially outward from the bottom **316a** of the first lens barrel **310a** and joins with the midsection **314b** of the second lens barrel **310b**. Similarly, the second base portion **330b** has a top surface **332b** and a bottom surface **334b**. The second base portion **330b** extends radially outward from the bottom **316b** of the second lens barrel **310b** and joins with the midsection **314a** of the first lens barrel **310a**. The first base portion **330a** can extend approximately perpendicularly relative to the central axis **318a** of the first lens barrel **310a** and join the second lens barrel **310b** approximately perpendicular to its central axis **318b**. The second base portion **330b** can also extend approximately perpendicularly relative to the central axis **318b** of the second lens barrel and join the first lens barrel **310a** approximately perpendicular to its central axis **318a**.

The first base portion **330a** and the second base portion **330b** can be substantially rectangular and have substantially the same thickness. This thickness can be significantly smaller than the axial lengths of the lens barrels **310**. The thickness of the base portions **330** may vary to create several ridges that act to increase the rigidity of the mount **300** and reduce the relative tilts of the lens barrels **310** under stress. Furthermore, in one embodiment, the structures of the base portions **330** each include an approximately rectangular cavity for housing a circuit board on which the image sensor **415** is mounted. This structure, maintains the image sensors **415** in an orientation substantially perpendicular to the central axes **318** of the lens barrels **310**. Additionally, the base portions **330** can be approximately parallel to and

vertically offset from each other in the orientation shown. The lens barrels **310** and base portions **330** are structured such that the top **312a** of the first lens barrel **310a** extends past the bottom surface **334b** of the second base portion **330b**, and the top **312b** of the second lens barrel **310b** extends past the bottom surface **334a** of the first base portion **330a**. In some embodiments, the base portions **330** also include structures **336** designed to receive a connector or securing mechanism that attaches another component to the unibody dual-lens mount **300**.

#### Example Dual-Lens Assembly

FIGS. 4A and 4B illustrate perspective and cut-away views of a dual-lens assembly **400** including the unibody dual-lens mount **300**, according to one embodiment. In addition to the unibody dual-lens mount **300**, the dual-lens assembly **400** includes two lens mounts **420**, two image sensors **415** attached to circuit boards **430**, and a plurality of securing structures **440**. Additionally, the dual-lens assembly **400** may secure multiple internal lenses other than outward-facing lenses **410** within the lens barrels **310**.

The first lens **410a** is secured to the first lens barrel **310a** with a first lens mount **420a**. The first lens mount **420a** can include a first lens frame **422a** that encases the first lens **410a**. Similarly, the second lens **410b** is secured to the second lens barrel **310b** with a second lens mount **420b**, which can also include a second lens frame **422b** that encases the second lens **410b**. The lenses **410** may be secured such that they are approximately parallel to each other and oriented in opposite directions.

A first circuit board **430a** houses a first image sensor **415a** and has a top surface **432a** and a bottom surface **434a**. A second circuit board **430b** houses a second image sensor **415b** and has a top surface **434a** and a bottom surface **434b**. The first circuit board **430a** and second circuit board **430b** are secured to the unibody dual-lens mount **300** with securing structures **440**. The securing structures **440** couple with the reciprocal structures **336** on the unibody dual-lens mount **300**. The circuit boards **430** can be secured to the unibody dual-lens mount **300** such that the circuit boards **430** are approximately parallel to each other and oriented in opposite directions (i.e., with the image sensors **415** capturing light from opposite directions).

In some embodiments, the securing structures **440** comprise bolts, screws, or other fasteners that couple with an end piece **442** on the top surface **332** of the base portion **330**. In particular, a securing structure **440** used to secure a circuit board **430** to a base portion **330** may be made up of three fasteners. Accordingly, the securing structures **440** of the dual-lens assembly may include six fasteners—three per circuit board **430** and base portion **330**. Multiple fasteners of the securing structure **440** may couple with a single end piece **442**. When secured by securing structures **440**, the top surface **432** of the circuit board **430** may come into contact with the bottom surface **334** of the base portion **330**. Alternatively, the top surface **432** of the circuit board **430** may be separated from the bottom surface **334** of the base portion **330** by another portion of the securing structures **440**.

In one embodiment, the top **312a** of the first lens barrel **310a** extends past the bottom surface **434b** of the second circuit board **430b** and the top **312b** of the second lens barrel **310b** extends past the bottom surface **434a** of the first circuit board **430a**. In another embodiment, an exposed surface of the first lens **410a** extends past the bottom surface **434b** of the second circuit board **430b** and an exposed

surface of the second lens **410b** extends past the bottom surface **434a** of the first circuit board **430a**. Additionally, the first lens **410a** may be approximately parallel to the first circuit board **430a** and the second lens **410b** may be approximately parallel to the second circuit board **430b**.

As shown in FIG. 4B, the lenses **410** are positioned to achieve a longitudinal offset A and a lateral offset B that reduces the physical distance, both longitudinally and laterally, between the lenses **410** while maintaining sufficient lengths and diameters for the lens barrels **310**. The longitudinal offset A in this example is measured between outer surfaces of the lenses **410**, and the lateral offset B is measured between optical axes **450** of the lenses **410** as shown. Having a small amount of lateral offset B, for example, between 10 mm and 25 mm when diameters of the lens barrels **310** also measure between 10 mm and 25 mm, allows for less disparity and better stitch quality while maintaining a sufficient length and diameter of the lens barrels **310** to avoid compromising optical quality or sacrificing form factor. For example, if the lens barrels **310** were to be shortened or narrowed to achieve a smaller form factor for the camera and/or stacked back-to-back, more bending of light would be required and additional optical elements may not be able to be packaged within the lens barrels **310**, sacrificing optical quality. In another example, the lateral offset B can measure between 15 mm and 20 mm.

By implementing the lateral offset B between the lenses **410** and the lens barrels **310**, the longitudinal offset A between the lenses **410** is also able to be decreased, for example, as compared to configurations where lenses and barrels are aligned back-to-back or are linearly aligned. The magnitude of the longitudinal offset A between the lenses **410** directly impacts spherical image stitching capabilities. The larger the longitudinal offset A, the higher the parallax between the lenses **410**. This increases a minimum distance from an object at which spherical image stitching can be successfully accomplished. For example, in a camera **100** where the longitudinal offset A is between 25 mm and 35 mm and the lateral offset B is between 10 mm and 25 mm, objects approximately 600 mm (2 feet) from the camera **100** can be properly stitched into a spherical image. In another example, the longitudinal offset A can measure between 28 mm and 32 mm.

If the longitudinal offset A were to be larger, for example, between 50 mm and 70 mm, as would be the case if the lenses **410** and lens barrels **310** were stacked back-to-back along the same longitudinal axis, objects would need to be at least 1,200 mm (4 feet) from the camera **100** to be properly stitched into a spherical image. The difference between these stitching capabilities is important, for example, when the camera **100** is handheld (vs. mounted on a tripod), as a handheld camera **100** is often closer to the objects of interest to be captured.

FIG. 5 illustrates a close-up cut-away view of a securing structure **440** of the lens assembly **400**. In some embodiments, the fasteners of the securing structure **440** do not come into direct contact with the bottom surface **434** of the circuit board **430**. Instead, there may be a piece of compressible foam **500** between the bottom surface **434** of the circuit board **430** and the fastener of the securing structure **440**. In one embodiment, a securing structure **440** that includes three fasteners has compressible foam **500** between one of the fasteners and the bottom surface **434** of the circuit board **430**, while the other fasteners contact the circuit board **430** directly. The fasteners of the securing structure **440** may include bolts or screws as well as other fastening mechanisms.

The compressible foam **500** beneficially prevents or reduces twisting or tilt of the circuit board **430** (which may subsequently cause misalignment of the image sensors **415** and/or lenses **410**) resulting from tightening of the securing structure **440**. Particularly, varying the compression caused by tightness of the securing structure **440** is absorbed by the compressible foam **500**, thus allowing for a greater variance in the force applied by the fastener without causing optical misalignment.

FIG. 6 illustrates lens image circles **610**, **620** projected onto photosites **600** of image sensors **415** in a spherical camera **100**. In one embodiment, the image sensors **415** are aligned within the cavity of the base portions **330** such that the optical axes **450'** are laterally offset from the center of the image sensors **415**. The image circles **610**, **620** are examples showing possible projections of the cones of light transmitted by the respective lenses **410**. In conventional cameras that capture rectangular images, the image circles **610** are designed to encompass the whole photosites **600** of the image sensors **415**. Because the photosites **600** are rectangular, the resulting images are rectangular. In contrast, to capture a full hemispheric image, the image circles **620** of the lenses **410** in a spherical camera **100** are instead completely located within the photosites **600** as shown.

In the example in FIG. 6, the image circles **620** are aligned off-center from the center of the photosites **600** to allow the lateral offset C between the optical axes **450'** of the lenses **410** to be smaller than if the image circles **620** were centered. The lateral offset C may be smaller than the lateral offset B that is described in respect to the optical axes **450** of FIG. 4B above given the off-center alignment of the image circles **620**. Using off-center image circles **620** to achieve the lateral offset C may further reduce the area of the blind spots **220** of the spherical camera **100** and thus increases the quality of the spherical image.

#### ADDITIONAL CONFIGURATION CONSIDERATIONS

Throughout this specification, some embodiments have used the expression “coupled” along with its derivatives. The term “coupled” as used herein is not necessarily limited to two or more elements being in direct physical or electrical contact. Rather, the term “coupled” may also encompass two or more elements are not in direct contact with each other, but yet still co-operate or interact with each other, or are structured to provide a thermal conduction path between the elements.

Likewise, as used herein, the terms “comprises,” “comprising,” “includes,” “including,” “has,” “having” or any other variation thereof, are intended to cover a non-exclusive inclusion. For example, a process, method, article, or apparatus that comprises a list of elements is not necessarily limited to only those elements but may include other elements not expressly listed or inherent to such process, method, article, or apparatus.

In addition, use of the “a” or “an” are employed to describe elements and components of the embodiments herein. This is done merely for convenience and to give a general sense of the invention. This description should be read to include one or at least one and the singular also includes the plural unless it is obvious that it is meant otherwise.

Finally, as used herein any reference to “one embodiment” or “an embodiment” means that a particular element, feature, structure, or characteristic described in connection with the embodiment is included in at least one embodiment.

The appearances of the phrase “in one embodiment” in various places in the specification are not necessarily all referring to the same embodiment.

Upon reading this disclosure, those of skill in the art will appreciate still additional alternative structural and functional designs for the described embodiments as disclosed from the principles herein. Thus, while particular embodiments and applications have been illustrated and described, it is to be understood that the disclosed embodiments are not limited to the precise construction and components disclosed herein. Various modifications, changes and variations, which will be apparent to those skilled in the art, may be made in the arrangement, operation and details of the method and apparatus disclosed herein without departing from the spirit and scope defined in the appended claims.

What is claimed is:

1. A camera, comprising:  
 a camera body;  
 a first lens disposed on a first side of the camera body;  
 a first image sensor for capturing a first image from light entering the first lens;  
 a second lens disposed on a second side of the camera body;  
 a second image sensor for capturing a second image from light entering the second lens;  
 wherein the first lens has a first field of view facing a first direction;  
 wherein the first image sensor is coupled to a first circuit board, the second image sensor is coupled to a second circuit board, and the first circuit board and the second circuit board are approximately parallel to each other and oriented in opposite directions;  
 wherein the second lens has a second field of view facing a second direction that is opposite the first direction and overlapping the first field of view;  
 wherein an object located 1200 mm or less from the camera can be stitched together into a spherical image formed by combining the first image and the second image with a stitching algorithm.
2. The camera according to claim 1, wherein the object can be located between 600 mm and 1200 mm from the camera and be stitched together into the spherical image.
3. The camera according to claim 2, wherein the object can be located approximately 600 mm from the camera and be stitched together into the spherical image.
4. The camera according to claim 1, wherein a longitudinal offset between the first lens and the second lens is between 25 and 35 mm.
5. The camera according to claim 4, wherein the longitudinal offset is between 28 and 32 mm.
6. A camera, comprising:  
 a camera body;  
 a first lens disposed on a first side of the camera body;  
 a first image sensor for capturing a first image from light entering the first lens;  
 a second lens disposed on a second side of the camera body;  
 a second image sensor for capturing a second image from light entering the second lens;  
 wherein the first lens has a first field of view facing a first direction;  
 wherein the second lens has a second field of view facing a second direction that is opposite the first direction and overlapping the first field of view at stitch points;  
 wherein two of the stitch points are less than 1200 mm from opposite sides of the camera in a horizontal plan that intersects the first lens and the second lens.

7. The camera according to claim 6, wherein the two of the stitch points are between 600 mm and 1200 mm from the opposite sides of the camera.

8. The camera according to claim 7, wherein the two of the stitch points are approximately 600 mm from the opposite sides of the camera.

9. The camera according to claim 6, wherein the second field of view overlaps the second field of view at a stitch line that includes the stitch points.

10. The camera according to claim 6, wherein an object located at one of the two of the stitch points can be stitched together into a spherical image formed by combining the first image and the second image with a stitching algorithm.

11. The camera according to claim 6, wherein a longitudinal offset between the first lens and the second lens is between 25 mm and 35 mm.

12. The camera according to claim 11, wherein the longitudinal offset is between 28 and 32 mm.

13. The camera according to claim 6, wherein the first image sensor is coupled to a first circuit board, the second image sensor is coupled to a second circuit board, and the first circuit board and the second circuit board are approximately parallel to each other and oriented in opposite directions.

14. A camera, comprising:

- a camera body;
- a first lens disposed on a first side of the camera body;
- a first image sensor for capturing a first image from light entering the first lens;
- a second lens disposed on a second side of the camera body;
- a second image sensor for capturing a second image from light entering the second lens;
- wherein the first lens has a first field of view facing a first direction;
- wherein the second lens has a second field of view facing a second direction that is opposite the first direction and overlapping the first field of view; and
- wherein a longitudinal offset between the first lens and the second lens is between 25 and 35 mm.

15. The camera according to claim 14, wherein the longitudinal offset is between 28 and 32 mm.

16. The camera according to claim 14, wherein an object located 1200 mm or less from the camera can be stitched together into a spherical image formed by combining the first image and the second image with a stitching algorithm.

17. The camera according to claim 16, wherein the object can be located between 600 mm and 1200 mm from either side of the camera and be stitched together into the spherical image.

18. The camera according to claim 17, wherein the object can be located approximately 600 mm from the camera and be stitched together into the spherical image.

19. The camera according to claim 14, wherein the second field of view overlaps the first field of view at a stitch line that includes stitch points located less than 1200 mm from the camera.

20. The camera according to claim 14, wherein the first image sensor is coupled to a first circuit board, the second image sensor is coupled to a second circuit board, and the first circuit board and the second circuit board are approximately parallel to each other and oriented in opposite directions.